

IN THE CLAIMS:

Please amend the claims as follows:

Claims 1 to 36. (Cancelled).

Claim 37. (Previously Presented).

A process for the production of a composite material (1) consisting of four layers with a plastic layer (4) that has release properties with respect to adhesives consisting of

locating materials producing the release properties within the plastic layer, wherein a first web (2) is provided in production of the composite material (1) on one side of which a layer of adhesive (3) is located, and said adhesive layer is always coextruded and directly bonded together with the plastic layer (4) with the release properties, which is in turn directly bonded to a second web (5); and

wherein said first web and said second web is selected from the group consisting of paper, metal foil, and non-woven fabric; and

providing the first web and the second web simultaneously in a spaced apart position; and extruding the adhesive layer (3) and the plastic layer (4) with the release properties between the two webs (2 and 5); and forming the bond directly with the two webs.

Claim 38. (Cancelled).

Claim 39. (Cancelled).

Claim 40. (Cancelled).